



Subject : Inspection and exchange of cylinders and intake pipes

Effectivity : Engine series GROB 2500 E 1, s/n :
001; 002; 003; 005; 011; 012; 022; 023;
024; 026; 027; 029 through 058; 060
through 063; 065 through 069; 072; 073;
075; 076; 079 through 088; 090; 092 and
093

Accomplishment : Before 300 service hours, but not later than December 31, 1984

Reason : Past experience with the engine GROB 2500 E1 has shown that the ^{cylinder head sealing} washers can be improved by modifying the cylinders and the quiet running by modifying the intake pipes.

Instructions : Install a new ^{gasket on} washer at the cylinder head and a modified intake pipe in accordance with the working instructions to TM 4601-2 dated June 30, 1984 at the mentioned engines.

Weight and balance : No influence

Remarks : Execution of the instructions only by the manufacturer, in foreign countries only after having contacted the manufacturer.
The proper execution of the instructions must be certified in the aircraft log-book.

Mattsies, June 30, 1984

i.A. Dipl.-Ing. H. Wilser

LBA-approved

Approval of translation has been done by best knowledge and judgement. - In any case the original text in German language is authoritative.

17. JULI 1984



Datum	ersetzt Ausgabe vom	Bearbeitung		Seite
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