



SERVICE LETTER NO. SL115-30

I. TECHNICAL DETAILS

1.1 Category:

Mandatory

1.2 Airplanes affected:

G 115E, all S/N's (modification during series production as of 82162)
G 115EG, all S/N's (modification during series production as of 82216)

1.3 Time of Compliance:

next 100 hours inspection after receipt of material

1.4 Subject:

ATA-Code: 76-10
Engine controls support bracket

1.5 Reason:

Possible movement of the mixture control cable can result in a small movement of the throttle lever.

1.6 Concurrent documents:

N/A

1.7 Accomplishment/Instructions

- remove upper and lower cowling IAW Maintenance Manual Chap. 71-10
- remove R/H upper and lower attachment parts IAW figure 1
- install support P/N 115E-6035 and tighten attachment parts
- remove L/H upper and lower attachment parts IAW figures 2 (lower) and 3 (upper)
- install plate P/N 115E-6000.08 and tighten attachment parts
- check/ adjust mixture control cable IAW Maintenance Manual Chap. 76-10
- install upper and lower cowling IAW Maintenance Manual Chap. 71-10

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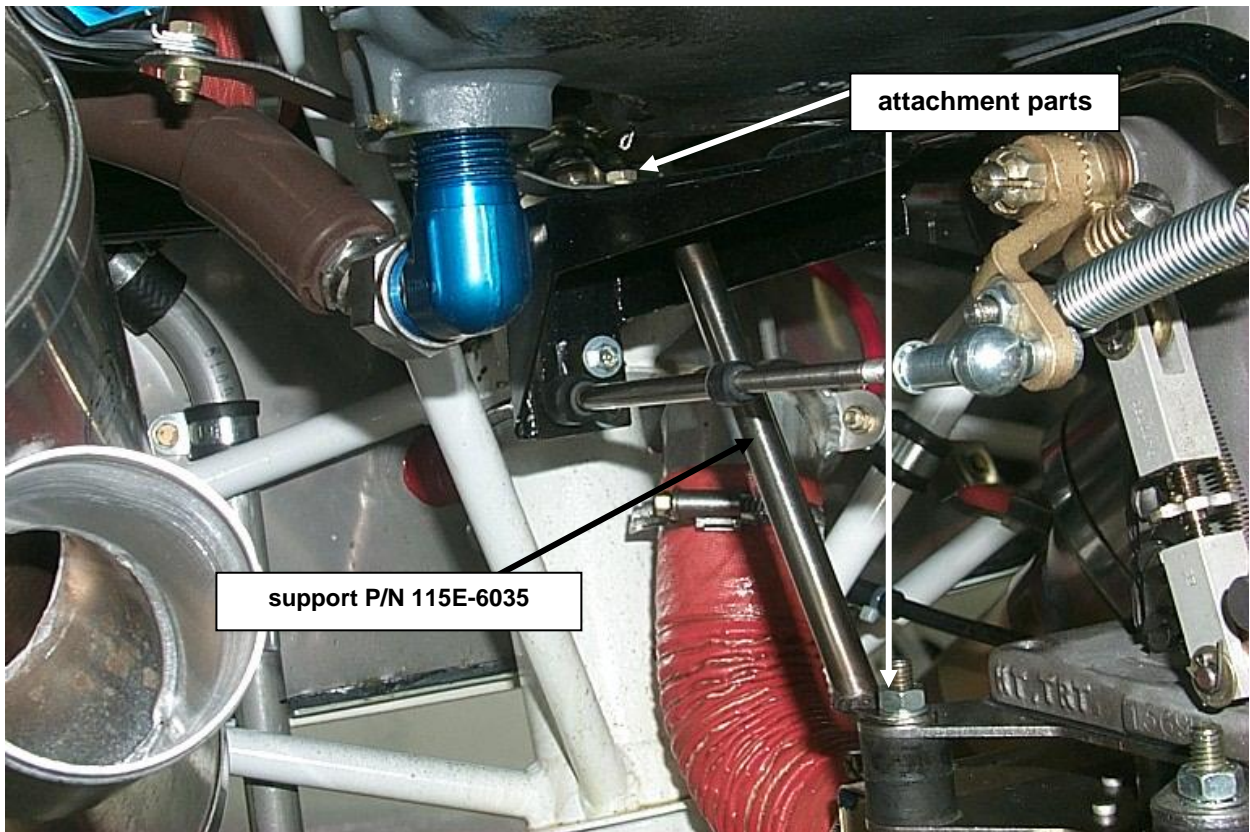


Figure 1

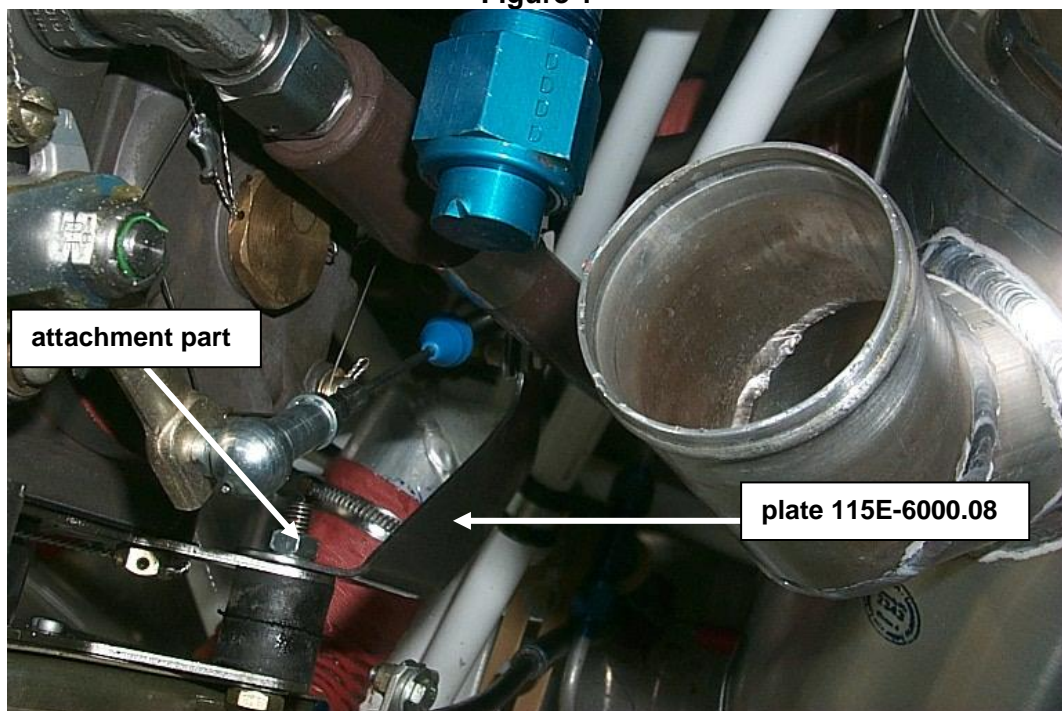


Figure 2

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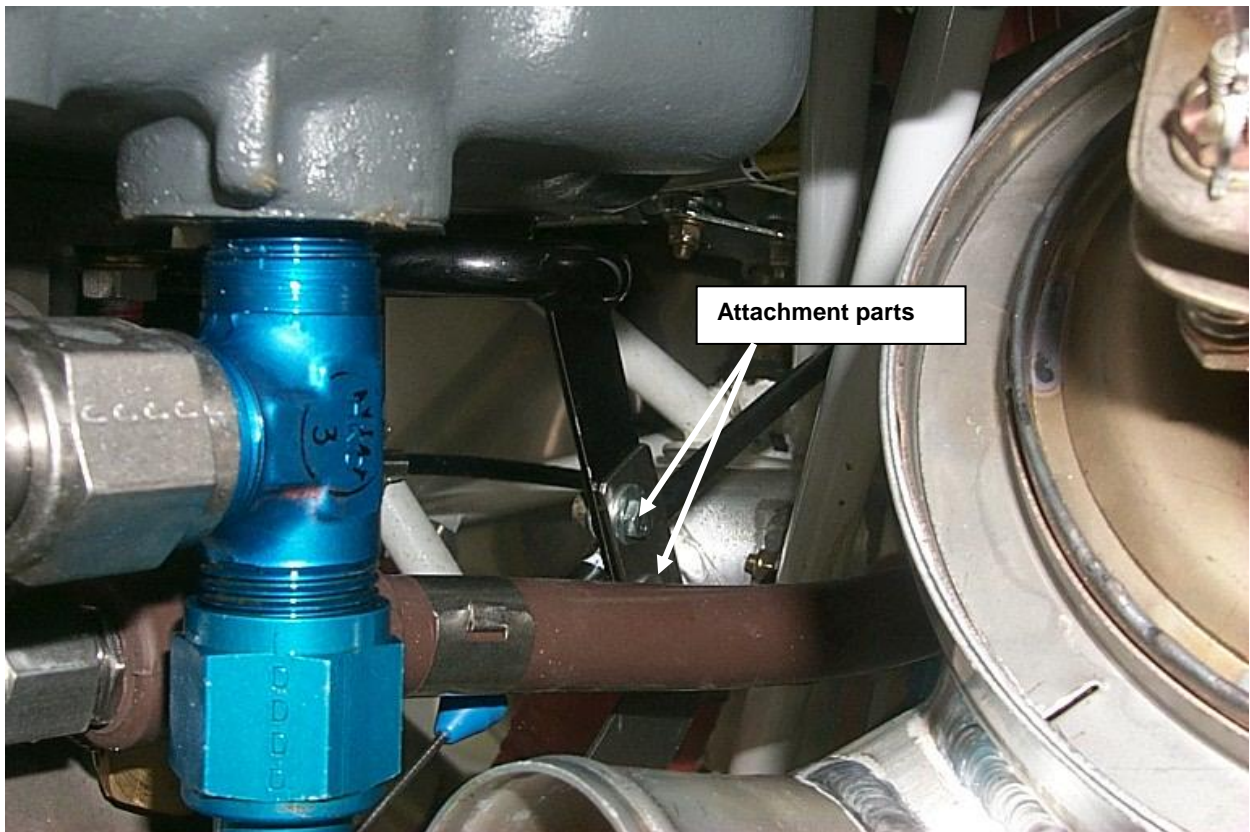


Figure 3

1.8 Repetative Actions

N/A

1.9 Mass (Weight) and CG:

negligible

II. PLANNING INFORMATION

2.1 Material & Availability:

Material required per A/C:

P/N	Name	Qty.
115E-6035	Support	1
115E-6000.08	Plate	1

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2.2 Special Tools:

N/A

2.3 Labour costs:

Modification: 0,5 hour

2.4 Reference documents:

Illustrated Parts Catalogue G 115E / G 115EG, Chapter 76-10
Airplane Maintenance Manual G 115E / G 115EG

2.5 Credit:

The required material IAW 2.1 will be supplied free of charge.

III. REMARKS

- 3.1** The modification may be performed by an authorised aviation workshop and has to be certified in the logbook by an authorised inspector.
- 3.2** If you have sold your aircraft in the meantime, would you kindly pass this information on to the new owner and forward his address and aircraft S/N to us.
- 3.3** For questions and assistance please contact:
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Mattsies, 20 March 2001

Dipl.Ing. (FH) M. Reichel
(Head, Office of Airworthiness)

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